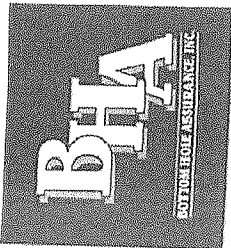


BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964



CUSTOMER: Hole Opener Corp RIG: _____ 3RD PARTY: _____
 FACILITY/LOCATION: Shop PROJECT: _____
 AUTHORIZED BY: Donovan P.O. / JOB #: _____
 INVOICE NO: 42925 DATE: 7/7/2021
 OCS-C & WELL _____

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Box Thread Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
DTU-21-1175-1	11 3/4" UNDER REAMER BODY	4.92			N/A	9 1/2	11 3/4	INT X INT (B)							OK			7 5/8 REG	21/32	7 1/16				8 5/64		OK		
DTU-20-168-1	16" UNDER REAMER BODY							INT (B)							OK													
05-117-006-021	FLOW TUBE							INT							OK													
05-117-007-028	PISTON							INT							OK													
05-117-008-021	STOP PIPE							INT							OK													
05-117-014-061,062,060	CAM LOCK (3)							INT							OK													
05-117-014-068,057,059	CAM LOCK (3)							INT (B)							OK													
05-117-020-056	CUTTER ARM							INT							OK													
DTU-21-1175-2	11 3/4" UNDER REAMER BODY							INT (B)							OK													
DTU-21-1175-3	11 3/4" UNDER REAMER BODY							INT (B)							OK													
DTU-21-1175-4	11 3/4" UNDER REAMER BODY							INT (B)							OK													
05-117-005-025	YOKE														OK													
05-117-005-024	YOKE														OK													

Remarks: FULL BODY INSP AS PER DS-1 VOLUME 4 11 3/4" UNDER REAMER SW 2,3,4 are getting connections cut to be inspected again.

Customer Rep Sign-off: _____

Batch # Info: 20/B 20805 Dry Powder 130631 3-1/4"

White Contrast 14-A System Effectiveness: _____

Connection Inspection: Wet Fluor. V.P. Dry M.P.I. Residual Contin. AC Current DC Current Wash M.P.I. Wet M.P. Coated Strip Dry M.P. Coated Strip 3rd Party Rep _____

Body Dry M.P.I.: Dry M.P.I. Long Insp Trans Insp Residual Contin. AC Current DC Current Wash M.P.I. Wet M.P. Coated Strip Dry M.P. Coated Strip 3rd Party Rep _____

Blacklight Inspection: Bath Max. 0.25 Wheelight 0 1

Liquid Penetrant Inspection: Magnifier Developer: 500-82 Bath # _____ Dwell Time: _____ min White Light Magnifier Penchant: 500-82 Bath # _____ Dwell Time: _____ min

Equipment Used From Unit #: 25 Unit Dates: Int 5/6/2019 PT

Level II Inspector: TANNER BLANCHARD Signature: _____

Signature: _____