BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR DIR 42925-6

CUSTOMER Hole Opener Corp ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Shop
PROJECT ARK LA TEX / RC 51121 (RECUT)

AUTHORIZED BY Donovan
P.O. / JOB # NO CHARGE

INVOICE NO. 42925
DATE: 7/19/2021

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
BN-57	BULLNOSE	2.32			3 5/16	8"		6 5/8 REG	5 1/4				5/16	8 5/8		OK												

Remarks: MAG.INSP. CONNECTION AS PER DS-1 VOLUME 4

Customer Rep Signoff:

Batch # Info.
20-B 20B065
Dry Powder
7-HF
White Contrast
14-A
System Effectiveness: LP-Comparitive Block ☐

Connection Inspection
Wet Fluor. M.P.I ☑ Dry M.P.I ☐
Vis. Liq. Pen ☐ Residual ☐
Fluor Liq. Pen ☐ Continuous ☑
Long. Insp ☐ AC Current ☐
Trans. Insp. ☑ DC Current ☑

Body Inspection
Wet Fluor. MPI ☐ Residual ☐
Vis. Liq. Pen ☐ Continuous ☐
Fluor Liq. Pen ☐ AC Current ☐
Long. Insp ☐ DC Current ☐
Trans. Insp ☐ Visible M.P.I ☐
Dry MP-Control Strip ☐ Wet MP-Control Strip ☑

Body Dry M.P.I
Dry M.P.I ☐ Residual ☐
Long. Insp ☐ Continuous ☐
Trans. Insp ☐ AC Current ☐
DC Current ☐
Profile Gage RSC OK ☑

Blacklight Inspection
Blacklight Intensity: 5000 Bath Mixture 0.25 Whitelight 0.1

Liquid Penetrant Inspection
Magnaflux Developer SKD-S2
Batch #
Dwell Time min
White Light
Magnaflux Penetrant (Check one) ☐ SKL-NP2 ☐ ZL-60D
Batch #
Oven Time min

Job Information
S TB V TB D P TB

3rd Party Rep
Signature

Equipment / Inspector Information
Equipment Used From Unit # 11
Dwell Date(s) MT 5/6/2019 PT
Level II Inspector: TANNER BLANCHARD
Signature:
Signature guarantees that work, time of job and job site

IR01-05