

**BOTTOM HOLE ASSURANCE, INC.**

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

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INVOICE NO. 42925  
DATE: 7/22/2021

AUTHORIZED BY: **Donovan**

P.O. / JOB #

FACILITY / LOCATION: **Shop**

PROJECT

CUSTOMER: **Hele Opener Corp**

RIG: **3RD PARTY**

OCS-G & WELL

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN					Remarks	BOX						Remarks												
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter		Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Connection Size		Counter Bore Length	Counter Bore Diameter	Bore Back Dia. / Float Bore Dia.	Bore Back Lgth / Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject			
JSS-19-22-12	JET SUB	3.34	26 3/8	-	3 1/4	10"	10"	7/8 REG	5 1/8				3/16	8 13/16	N/A	OK	7/8 REG	2 1/32	7 1/16					7/8 REG	2 1/32	7 1/16				8 13/16	N/A	OK
JSS-19-22-13	JET SUB	3.34	26 3/8	-	3 1/4	10"	10"	7/8 REG	5 1/8				3/16	8 13/16	N/A	OK	7/8 REG	2 1/32	7 1/16					7/8 REG	2 1/32	7 1/16				8 13/16	N/A	OK
JSS-19-22-11	JET SUB	3.34	26 3/8	-	3 1/4	10"	10"	7/8 REG	5 1/8				3/16	8 13/16	N/A	OK	7/8 REG	2 1/32	7 1/16					7/8 REG	2 1/32	7 1/16				8 13/16	N/A	OK

Remarcks:

Batch # info: 20B065

Body Inspection	Body Dry MPI	Blacklight Inspection	Liquid Penetrant Inspection
Dry MPI <input type="checkbox"/> Residual <input type="checkbox"/> Wet MPI <input type="checkbox"/> Residual <input type="checkbox"/> Wet MPI <input type="checkbox"/> Long Insp <input type="checkbox"/> Wet MPI <input type="checkbox"/> Trans Insp <input type="checkbox"/> Wet MPI <input type="checkbox"/> AC Current <input type="checkbox"/> Wet MPI <input type="checkbox"/> DC Current <input type="checkbox"/> Wet MPI <input type="checkbox"/> Visible MPI <input type="checkbox"/> Wet MPI <input type="checkbox"/> Control Strip <input type="checkbox"/> Wet MPI <input type="checkbox"/> Control Strip <input type="checkbox"/>	Dry MPI <input type="checkbox"/> Residual <input type="checkbox"/> Dry MPI <input type="checkbox"/> Long Insp <input type="checkbox"/> Dry MPI <input type="checkbox"/> Trans Insp <input type="checkbox"/> Dry MPI <input type="checkbox"/> AC Current <input type="checkbox"/> Dry MPI <input type="checkbox"/> DC Current <input type="checkbox"/> Dry MPI <input type="checkbox"/> Visible MPI <input type="checkbox"/> Dry MPI <input type="checkbox"/> Control Strip <input type="checkbox"/> Dry MPI <input type="checkbox"/> Control Strip <input type="checkbox"/>	Blacklight Intensity: 4025 Beam Aperture: 0.25 Whirlight: 0.1 Equipment Used: FRANKLIN # 11 (Qual. Date): 8/17/2021 Level II Inspector: LEVAR EAGLIN Signature: <i>[Signature]</i> Signature: <i>[Signature]</i>	Magnifier Lens: 5X Magnifier Penetrant: SKL-VP2 Magnifier Penetrant: EL-600 Batch # Dwell Time Wipe Light Magnifier Penetrant: SKL-VP2 Magnifier Penetrant: EL-600 Batch # Dwell Time

Customer Rep. Signature: \_\_\_\_\_

Job Information

6 LE V LE D P LE

DIR01-06