BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR 43289-3

CUSTOMER HOLE OPENER INT. ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SHOP
PROJECT PHETECO TECH / CO-1315

AUTHORIZED BY DONOVAN
P.O. / JOB # 103115

INVOICE NO. 43289
DATE: 7/12/2021

								PIN										BOX													
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Boro Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
	8 1/4 CASING CUTTER																											
HOC-CC825-2101	BODY	4.20	12"				8 1/4	-										INT									OK	
CCTS-825-2101	TOP SUB	3.16		27 1/2	3"	7 3/4		6 5/8 REG	4 7/8				3/8	7 5/16	*	OK		INT (P)									OK	
CC825-03	2- PISTONS															OK												
S14-825-005-005	BUSHING															OK												
S14-825-005-006	BUSHING															OK												
S14-825-008-26, 30, 29	3- HINGE PINS															OK												
S14-825-008-25, 27, 28	3- HINGE PINS															OK												
	2- SPRINGS															OK												

Remarks: SPEC AS PER. DS-1 VOL.4

Customer Rep Signoff:

Batch # Info.

20-B	19M089
Dry Powder	116744
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. MP I	☑	Residual	☐
Vis. Liq. Pen	☐	Continuous	☑
Flour Liq. Pen	☐	AC Current	☐
Long. Insp.	☐	DC Current	☑
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I	☑	Residual	☐
Long. Insp.	☑	Continuous	☑
Trans. Insp.	☐	AC Current	☑
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☑ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

Job Information

B BG V BG D - P BG

3rd Party Rep

Signature:

Blacklight Inspection

Blacklight Intensity 5400 Bath Mixture 0.20 Whitelight 0.1

Equipment / Inspector Information

Equipment Used From Unit # 31
Qual Date(s) MT 2/1/2021 PT
Level II Inspector: BROCK GARY
Signature: BG
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time min
White Light:
Magnaflux Penetrant (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min

E-DIR01-05