BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR **DIR 42910-6**

CUSTOMER **Hole Opener Corp** ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **Shop**
PROJECT **ARENA RC -51119**

AUTHORIZED BY **Donovan**
P.O. / JOB # **NO CHARGE**

INVOICE NO. **42910**
DATE: **6/28/2021**

								PIN										BOX											
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
XO-19-950-6	FLOAT SUB	4.00	23 1/4	-	N/A	2 13/16	8"											6 5/8 REG	5/8	6 1/16					7 1/2	2.60	OK	

Remarks: MAG.INSP CONNECTION AS PER DS-1 VOLUME 4

Customer Rep Signoff:

Batch # Info.

20-B	20B065
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☐

3rd Party Rep

Job Information

B LE V LE D P LE

Signature:

Blacklight Inspection

Blacklight Intensity: 4000 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 11
Qual. Date(s) MT 2/1/2021 PT

Level II Inspector: LEVAR EAGLIN

Signature: Levar Eaglin

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: ☐ SKL-WP2 ☐ ZL-60D (Check one)
Batch #
Dwell Time: min